AACTRON, INC.

STANDARD DOCUMENTATION, TESTING & TREATMENTS

Certification / CTR	$10.00 Each
PPP (Pre-Production Process) / LOP (Letter of Procedure)	$95.00 Each
PPAP	(Subject to Process & Complexity)

Stress Relief
   General Stress Relief Bake (Subject To Actual Temp) $40 / hour, $40 M/C
   Common Specs: MIL-DTL-16232 HRc≥ 39, TT-C-490 HRc ≥ 40
     1 hour/inch thick @ 350-400F, 1/2 hr min $40 / hour, $40 M/C
     Option for carburized parts is 8 hours @ 225-275F $240 LOT

Blasting
   Certain specs, like MIL-DTL-16232, require blasting. Depending on customer / contract / etc,
   blasting may or may not be required, and may be performed by Aactron or by customer.
   Please advise on your RFQ's, PO's and/or shipping documents

Hydrogen Embrittlement Relief
   General Relief Bake (Subject To Actual Temp) $30 / hour, $30 Min Charge
   NON-Bake Ambient-Temp Aging Options   N/C
   Common Specs: MIL-DTL-16232 HRc≥ 39, TT-C-490 HRc ≥ 40
     8-Hour Bake $240 LOT
     5-Day Aging   N/C
   NOTE: Customers may waive this requirement in writing.

Testing

SS 1 - 100 Hours	$115.00 Each
SS 168 Hours	$175.00 Each
SS 240 Hours	$245.00 Each
SS Phos & CARC (336 Hours)	$275.00 Each
SS 480 Hours	$330.00 Each
SS 600 Hours	$395.00 Each
SS 720 Hours	$460.00 Each
SS 840 Hours	$530.00 Each
SS 960 Hours	$595.00 Each
SS 1000 Hours	$615.00 Each
SS All Other Requirements	(Subject to hours required)
Passivation Verification for Stainless Steels (Copper Sulphate)	N/C
Embrittlement Relief Verification (MIL-DTL-16232, TT-C-490)	N/C
Coating Weight	N/C
Coating Thickness	N/C
Coating Adhesion	N/C

Testing Prices
   Testing prices may vary depending on actual quantity,
   part size, weight, configuration, masking areas, etc.

Test Panels and Sample Parts Processing
   Cost to pretreat & process samples & panels will vary based on quantity, process, etc.
   Please indicate which you will need and in what quantities.

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