



## STANDARD DOCUMENTATION, TESTING & TREATMENTS

Certification / CTR	\$10.00 Each
PPP (Pre-Production Process) / LOP (Letter of Procedure)	\$125.00 Each
PPAP	(Subject to Process and Complexity)
Stress Relief	
General Stress Relief Bake (Subject To Actual Temp)	\$50 per hour, \$50 M/C
Common Specs: MIL-DTL-16232 HRc ≥ 39, TT-C-490 HRc ≥ 40	
1 hour/inch thick @ 350-400F, 4 hour min	\$50 / hour, \$200 M/C
Option for carburized parts is 8 hours @ 225-275F	\$320 LOT
Blasting	
<b><u>Certain specs, like MIL-DTL-16232, require blasting.</u></b>	
<b><u>Depending on specification, contract, etc. blasting may or may not be required, and may be performed by Aactron or by customer.</u></b>	
<b><u>Please advise on your RFQ's, PO's and/or shipping documents.</u></b>	
Hydrogen Embrittlement Relief	
General Relief Bake (Subject To Actual Temp)	\$40 / hour, \$40 Min Charge
NON-Bake Ambient-Temp Aging Options	N/C
Common Specs: MIL-DTL-16232 HRc ≥ 39, TT-C-490 HRc ≥ 40	
8-Hour Bake	\$320 LOT
5-Day Aging	N/C
NOTE: Customers may waive this requirement in writing.	
Testing	
SS 1 - 120 Hours	\$200 Each
SS 121 - 168 - 240 Hours	\$300 Each
SS 240 - 336 - 360 Hours	\$350 Each
SS 361 - 480 Hours	\$450 Each
SS 481 - 600 Hours	\$500 Each
SS 601 - 720 Hours	\$600 Each
SS 721 - 840 Hours	\$650 Each
SS 841 - 960 Hours	\$750 Each
SS 961 - 1008 - 1200 Hours	\$850 Each
SS All Other Requirements	(Subject to hours required)
Passivation Verification for Stainless Steels (Copper Sulphate)	\$200.00
Embrittlement Relief Verification (MIL-DTL-16232, TT-C-490)	N/C
Embrittlement Relief Verification (MIL-DTL-16232, TT-C-490) w/ Production	\$250.00 Each
Coating Weight	\$25.00
Coating Thickness	\$25.00
Coating Adhesion	\$25.00
Microscopic Analysis	\$100.00 Each
Standard Test Panels	\$5.00 Each
NOTE: Testing prices may vary depending on qty, size, weight, config, masking, process, etc	

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[www.aactron.com](http://www.aactron.com)      [sales@aactron.com](mailto:sales@aactron.com)  
29306 Stephenson Hwy - Madison Heights, Michigan 48071  
Tel 248-543-6740      Fax 248-543-6847  
Since 1965      ISO-9001:2015      CAGE Code: 64388